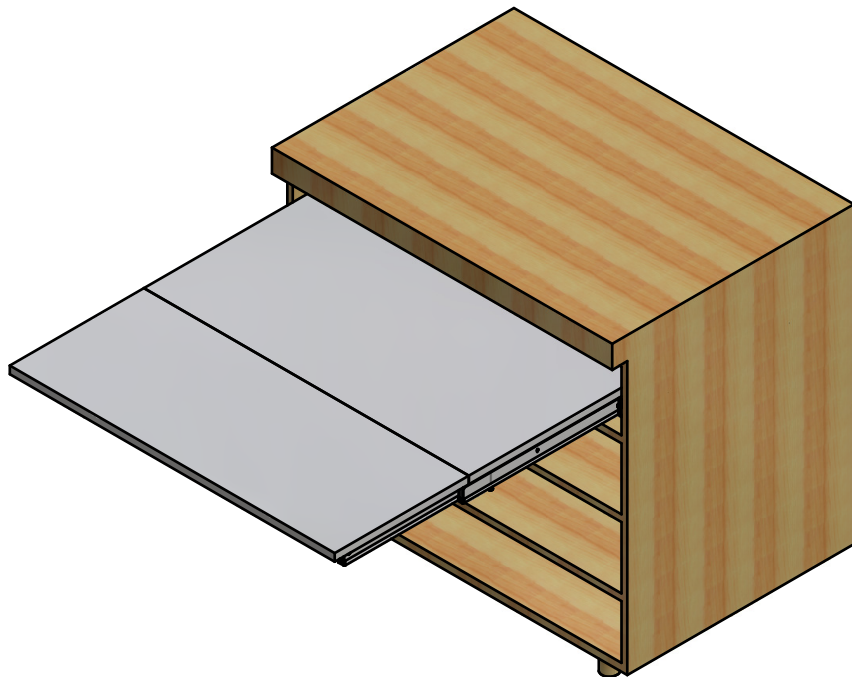


ISTRUZIONI DI MONTAGGIO

ASSEMBLY INSTRUCTIONS

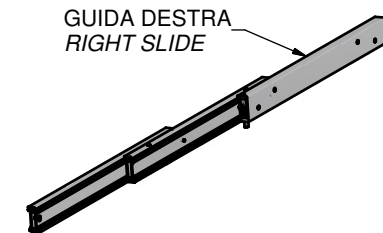
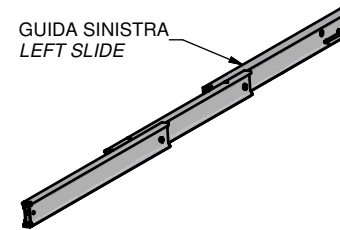
MODELLI MODELS:

- 411/78.1150.22E Cocktail per modulo mm 600 spalle: mm 15-20
Cocktail for mm 600 module: sides mm 15-20
- 411/78.1160.22E Cocktail per modulo mm 900 spalle: mm 15-20
Cocktail for mm 900 module: sides mm 15-20
- 411/78.1170.22E Cocktail per modulo mm 1200 sp. 15-20
Cocktail for mm 1200 module: sides mm 15-20

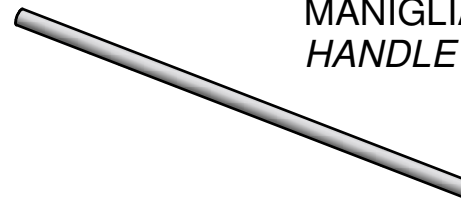


CONTENUTO DELLA CONFEZIONE INCLUDED IN THE PACKAGING

GUIDE PREASSEMBLATE PRE ASSEMBLED SLIDES



MANIGLIA HANDLE



3.2029715.22 Maniglia mm 476/776/1076
handle

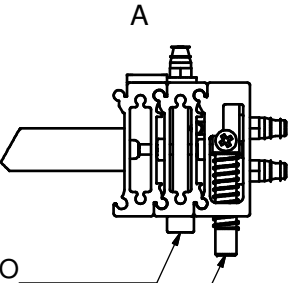
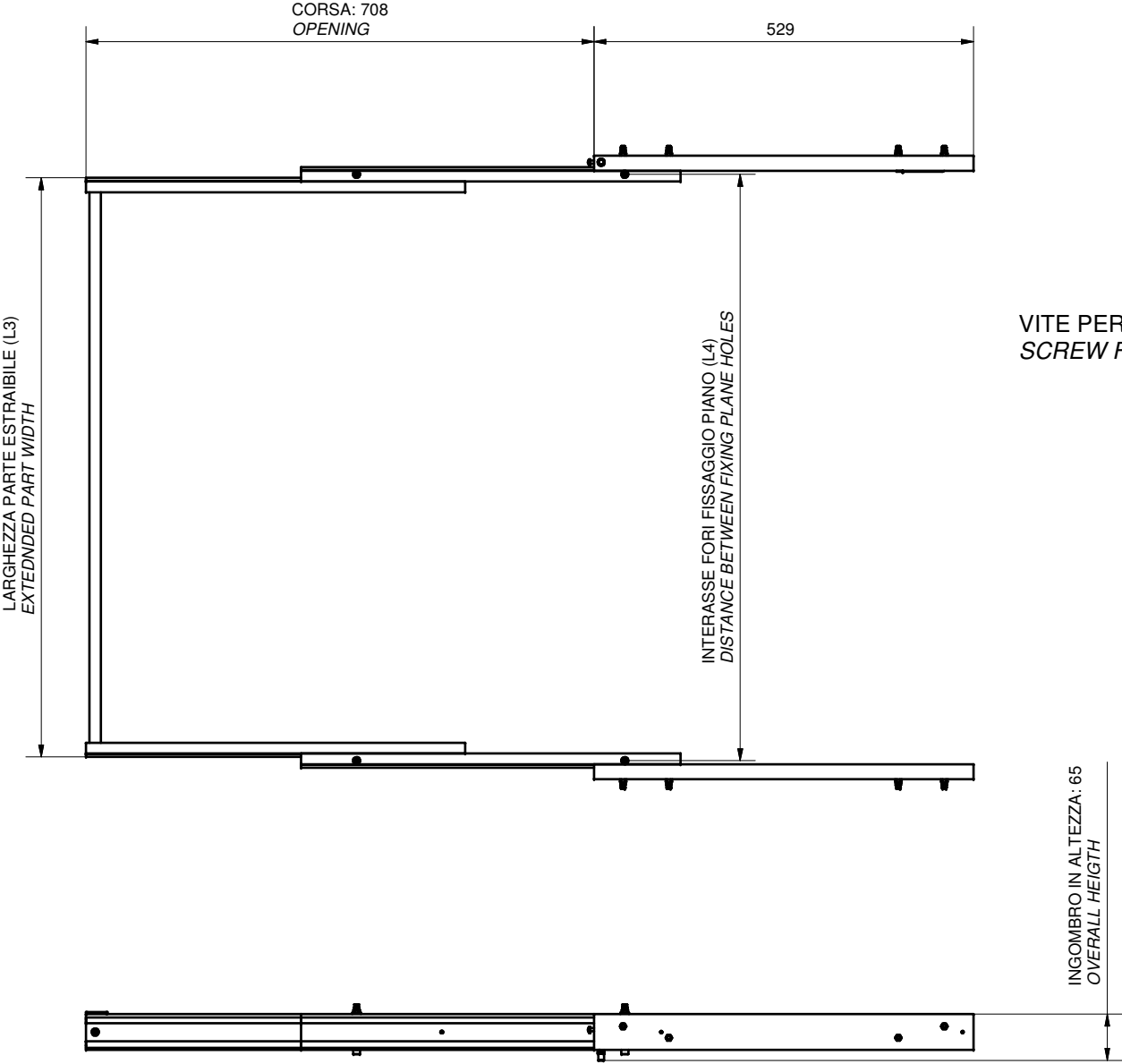
La lunghezza della maniglia dipende dal modello
Horizontal bar length depends on model

SACCHETTO ACCESSORI ACCESSORIES

-  2.655821.02 Vite TCPH autof. 4.5x32- 4.5x32 Cilindric head PH screws (x 2)
-  2.6525511.02 Vite TCCE M6x60 - Socked head cap screw M6x60 (x 4)
-  2.6531391.02 Vite TCCE M6x12 - Socked head cap screws M6x16 (x 8)
-  2.6022082.01 Bussola in ottone M12x8 - M12x8 Brass bushes (x 12)
-  2.653041.02 Rondella foro 6.3 - 6.3 Hole washer (x 4)
-  2.6522497.01 Feltrino adesivo 30x15x3 - 30x15x3 Adhesive felt (x 2)
-  2.5512481.02 Chiave esa. da 5 - n° 5 Socked wrench (x 1)

DIMENSIONI DI MASSIMA

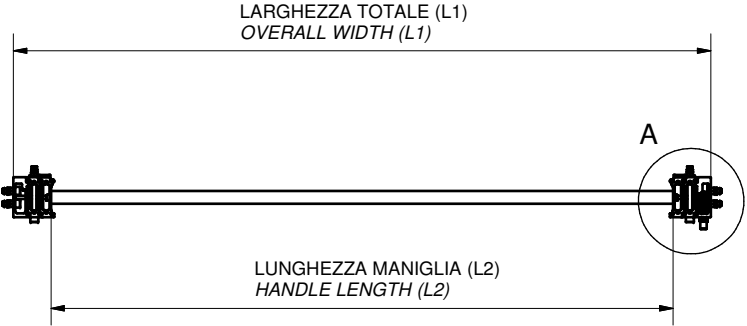
GENERAL DIMENSIONS



VITE PER FISSAGGIO PIANO
SCREW FOR PLANE FIXING

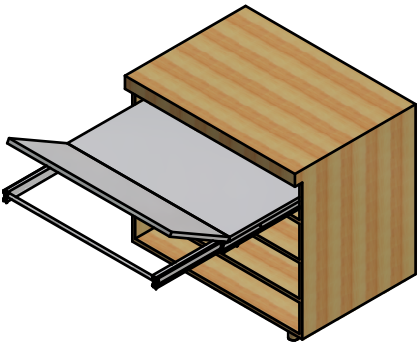
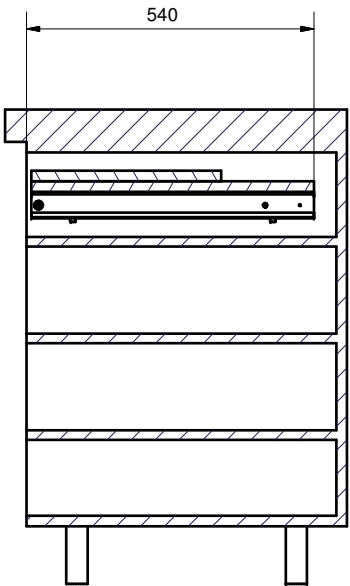
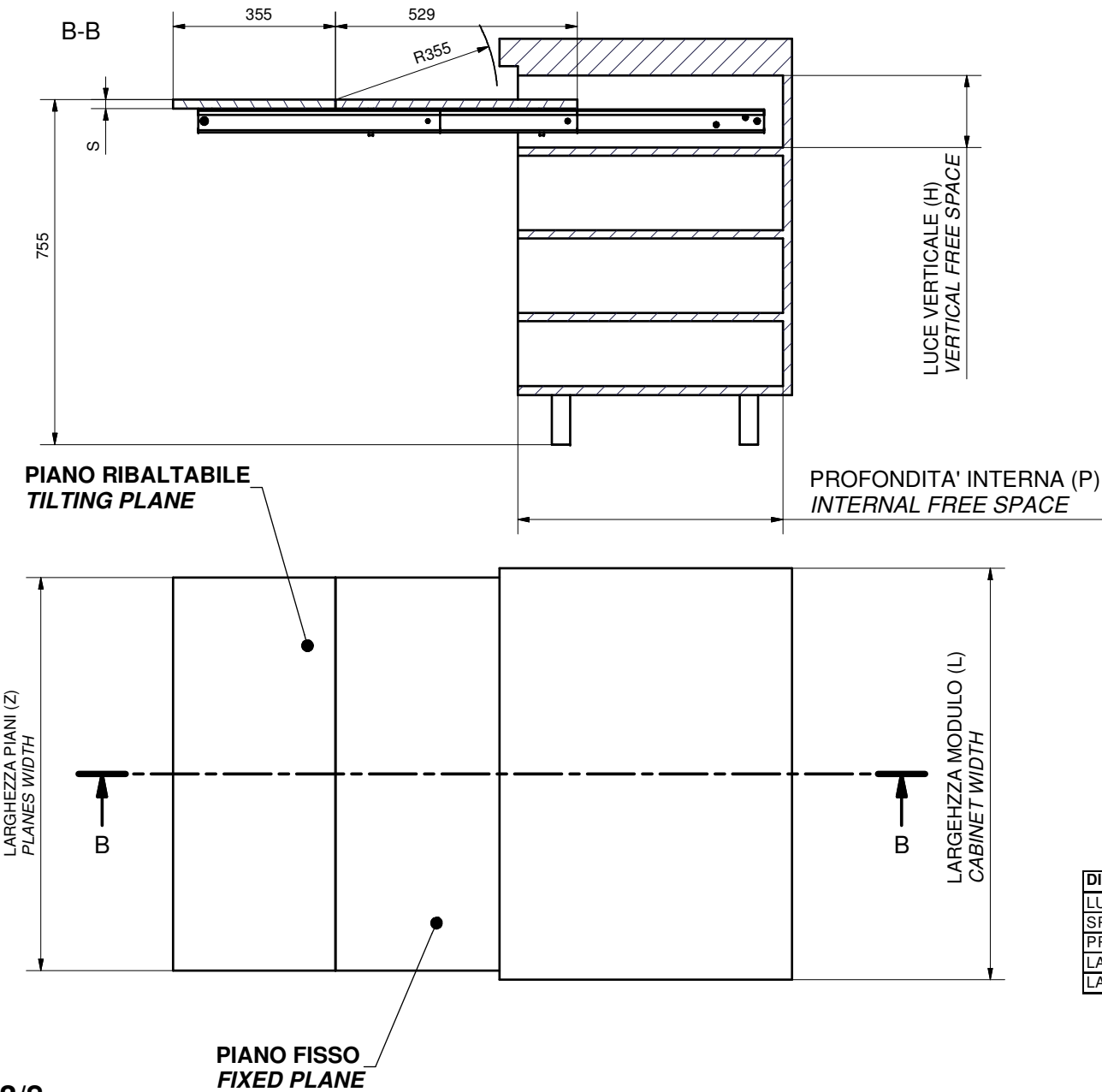
PERNO DI BLOCCO
BLOCKING PIN

MODELLO MODEL	MODULO MODULE	L1	L2	L3	L4
411/78.1150.22E	600	570	476	508	518
411/78.1160.22E	900	870	776	808	818
411/78.1170.22E	1200	1170	1076	1108	1118



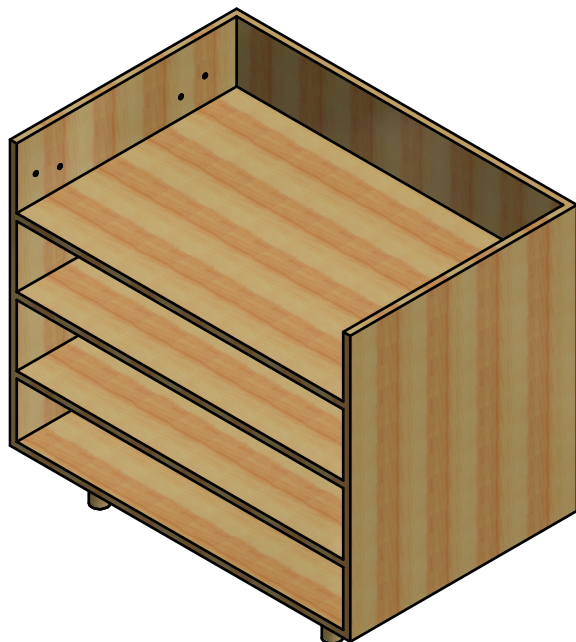
DIMENSIONI GENERALI MOBILE

GENERAL CABINET DIMENSIONS

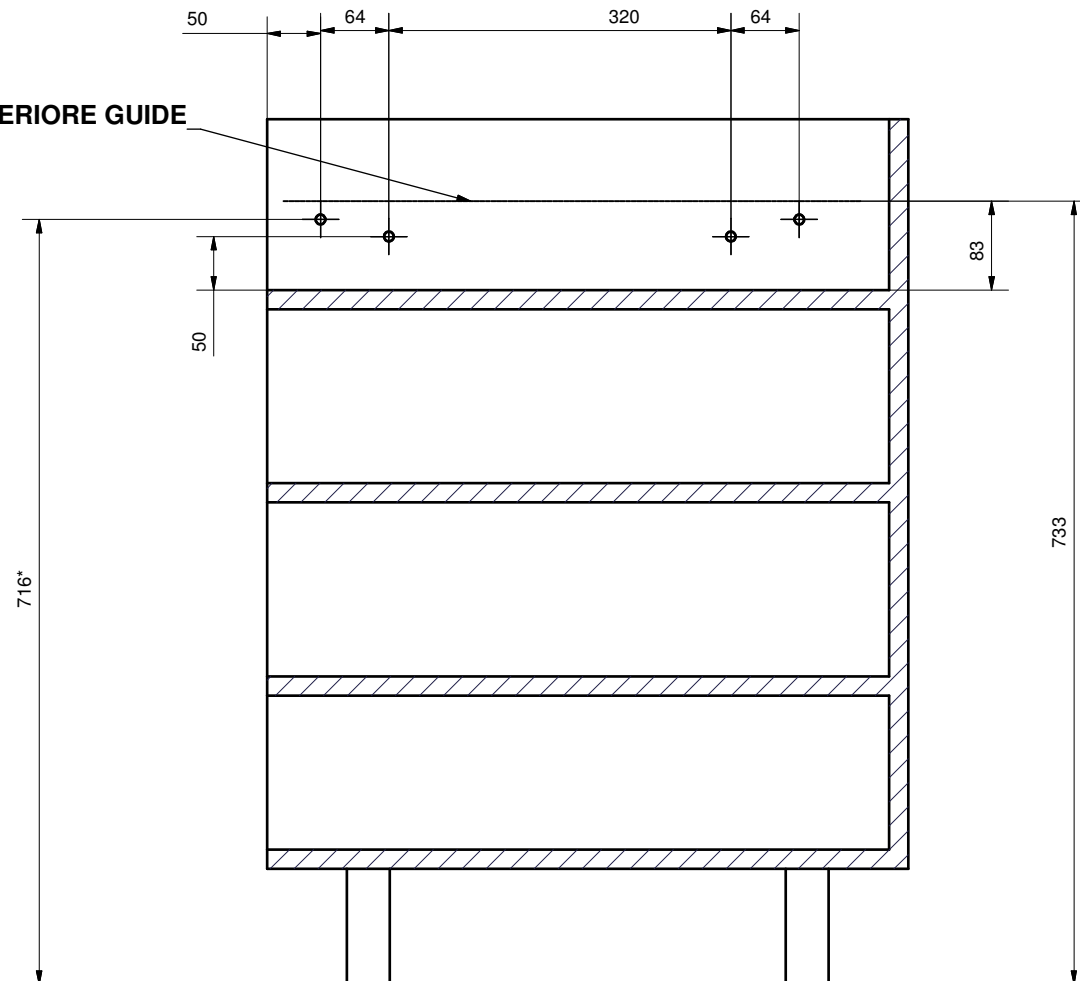


DIMENSIONE - DIMENSION	SIMBOLO - SYMBOL	
LUCE VERTICALE / VERTICAL FREE SPACE	H	MIN: 67+Sx2
SPESSORE PIANI/SPALLE / PLANE/SIDES THICKNESS	S	15-20
PROFONDITA' INTERNA / INTERNAL FREE SPACE	P	MIN: 540
LARGHEZZA PIANI - PLANES WIDTH	Z	L - Sx2 - 3
LARGHEZZA MODULO - CABINET WIDTH	L	

POSIZIONE FORI FISSAGGIO MECCANISMO HOLES FOR MECHANISM POSITION



POSIZIONE LATO SUPERIORE GUIDE
TOP OF THE SLIDES



RICAVARE SU CIASCUNA SPALLA DEL MOBILE 4 FORI DIAM. 8x13
PER LE BUSSOLE M6 INCLUSE NELLA CONFEZIONE
LA QUOTA INDICATA DI 50 mm, LASCIA UNO SPAZIO LIBERO
TRA GUIDA E PIANETTO SOTTOSTANTE DI CIRCA 25 mm

**DRILL ON EACH CABINET SIDE FOUR DIAM. 8x13 HOLES FOR
THE INCLUDED M6 BRASS BUSHES.
THE INDICATED 50 mm DIMENSION LEAVES A FREE SPACE
BETWEEN THE BOTTOM OF THE SLIDES
AND THE PLANE OF ABOUT 25 mm**



2.6022082.01 Bussola in ottone M12x8 (x 8)
- M12x8 Brass bushes

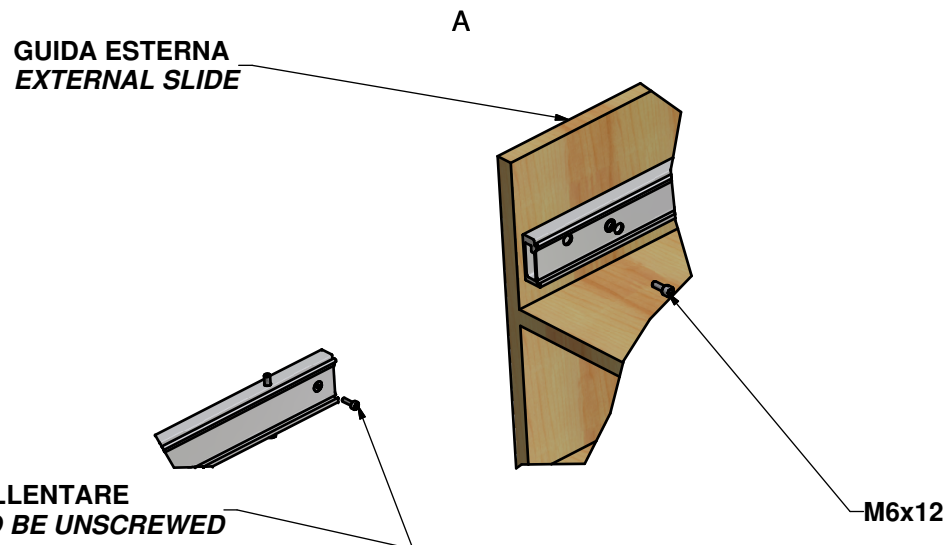
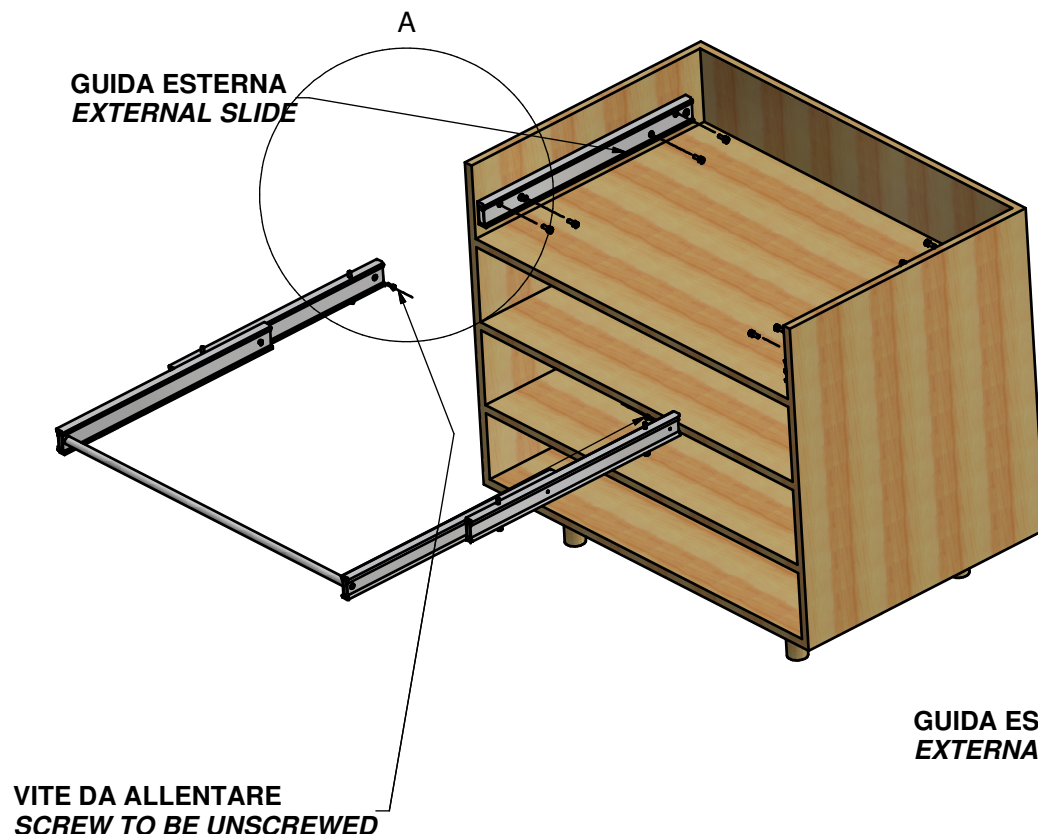
*** PER BILANCIARE LA FLESSIONE DEL MECCANISMO, SUGGERIAMO DI ESEGUIRE LE FORATURE
PER IL FISSAGGIO GUIDA CON UNA DIFFERENZA DI 2-3 mm TRA LATO ANTERIORE (QUOTA 711 PASSA
A 701.5) e POSTERIORE (QUOTA 700 PASSA A 698.5)
To compensate the mechanism flexibility, we suggest to drill the holes with a difference of 2-3 mm between
the anterior holes (dimension 701.5 instead of 700) and the posterior ones
(dimension 698.5 instead of 700)**

MONTAGGIO DEL MECCANISMO SUL MOBILE

MOUNTING OF THE MECHANISM ON THE CABINET

Per montare il meccanismo bisogna prima sfilare le due guide più esterne. Per farlo svitare la vite posta alla fine delle seconde guide e sfilare da dietro le guide esterne. A questo punto le guide esterne si fissano alla spalla del mobile utilizzando le incluse viti TCCE M6x12. Per completare l'operazione, infilare ora il meccanismo sulle guide esterne e serrare le due viti prima svitate.

To mount the mechanism on the cabinet, it is necessary first to disassemble the two external slides. To do this, unscrew the two screws in the rear of the second element. Now fix the external slides to the cabinet sides using the included M6x12 screws. Last, insert again the mechanism on the external slides and tighten the two indicated screws.

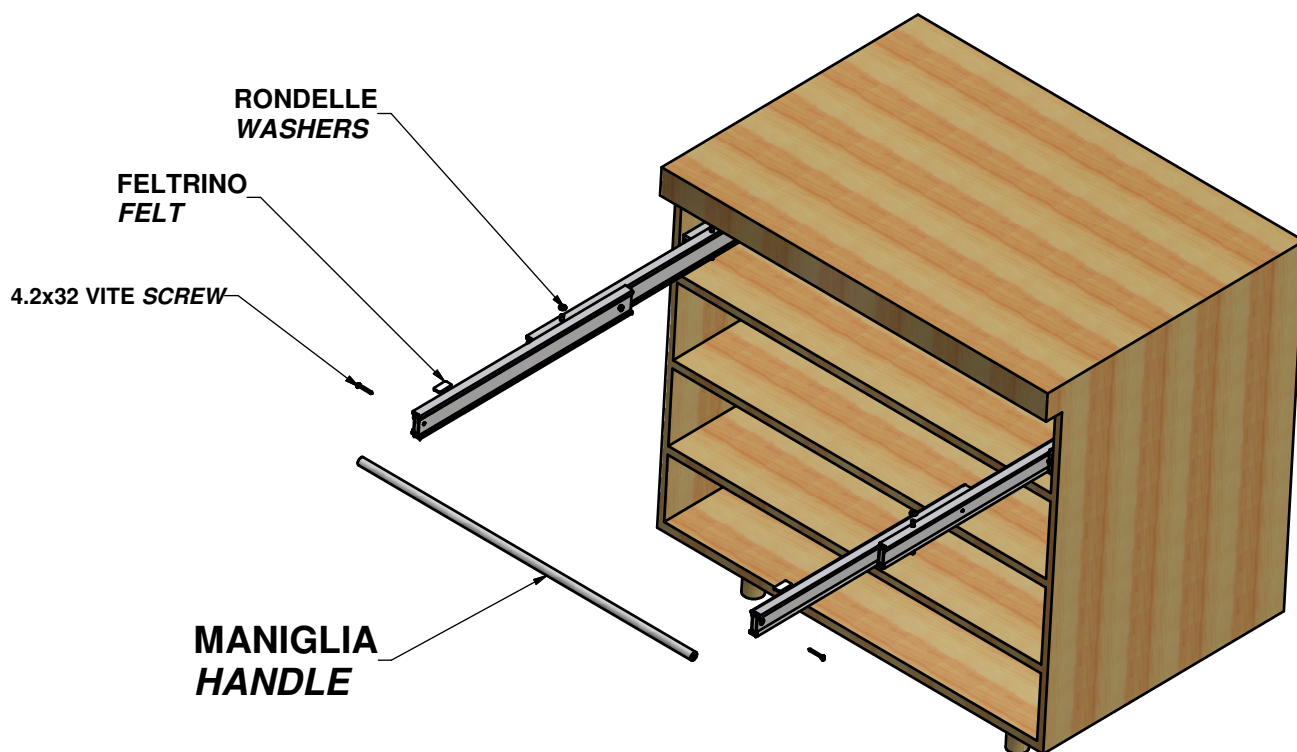


2.6531391.02 Vite TCCE M6x12 (x 8)
Socked head cap screw M6x12 (x 8)

2.5512481.02 Chiave esagonale da 5
n°5 Socked wrench

MONTAGGIO DELLA MANIGLIA E ACCESSORI

MOUNTING OF THE HANDLE AND ACCESSORIES



PRIMA DI MONTARE I PIANI, POSIZIONARE IN CORRISPONDENZA DEI 4 FORI DI FISSAGGIO LE RONDELE CON FORO DA 6.3.

SUL LATO INFERIORE DEL PIANETTO RIBALTABILE, VANNO INCOLLATI I DUE FELTRINI BIANCHI IN POSIZIONE TALE PER CUI A PIANETTO APERTO I FELTRINI POGGINO SULLA GUIDA INTERNA COME INDICATO IN FIGURA

PER IL MONTAGGIO DELLA MANIGLIA, DOPO EVENTUALMENTE AVERLA TAGLIATA A MISURA (LARGHEZZA INTERNA MOBILE MENO 124 mm), SERRARLA SULLE GUIDE INTERNE CON LE APPOSITE VITI AUTOFILETTANTI. USARE AVVITATORE CON COPPIA PARI A 15 Nm.

BEFORE FIXING THE PLANE, INSERT BETWEEN IT AND THE SLIDES THE FOUR INCLUDED WASHERS. ON THE INFERIOR SIDE OF THE TILTING PLANE, FIX THE ADHESIVE FELTS IN THE INDICATED POSITION OVER THE INTERNAL SLIDES.

TO MOUNT THE HANDLE, CUT IT TO A LENGTH DEPENDENT ON THE CABINET INTERNAL DIMENSION (INTERNAL DIMENSION - 124 mm) AND FIX IT TO THE INTERNAL SLIDES USING THE TWO SELF THREADING INCLUDED SCREWS (APPLY A TORQUE OF 15 Nm MINIMUM)



2.6522497.01 Feltrino adesivo - Adhesive felt (x 2)

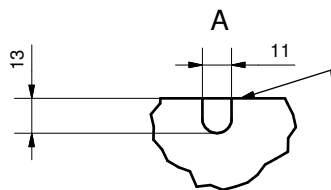


2.653041.02 Rondella 12x2 - Washer 12x2 (x 4)



2.655821.02 Vite TC autof. 4.2x32 croce PH zinc. - Self threading PH head 4.2x32 screw (x 2)

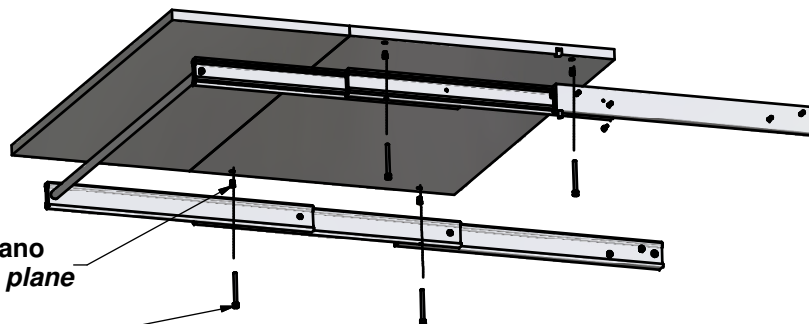
DIMENSIONI PIANETTI PLANES DIMENSIONS



SEDE PER PERNO BLOCCO
PROFONDITA': 12 mm
SPACE FOR BLOCKIN PIN
DEPTH: 12 mm

Bussole M6 inserite nel piano
M6 bushes inserted in the plane

M6x60



Il piano fisso puè essere montato utilizzando le quattro viti TCCE M6x60 e relative bussole M6 fornite a corredo.

The fixed plan can be mounted using the supplied four socked head screws M6x60 and the brass bushes also included in the package.

VISTA DAL BASSO BOTTOM VIEW

Z (SI VEDA PAG. 2 e 3)
SEE PAGE 2 and 3

Z (SI VEDA PAG. 2 e 3)
SEE PAGE 2 and 3

L4 (SI VEDA PAG. 2 e 3)
SEE PAGE 2 and 3

PIANO RIBALTABILE
TILTING PLANE

PIANO FISSO
FIXED PLANE

PIANO RIBALTABILE
TILTING PLANE

PIANO FISSO
FIXED PLANE

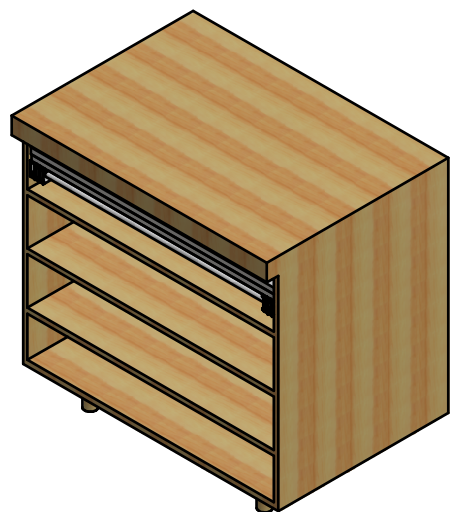
POSIZIONE n. 4 FORI DIAM. 8 PER BUSSOLE M6
DIAM. 8 HOLES POSITIONS FOR BUSHES

2.6022082.01 Bussola in ottone M12x8 (x 4)
- M12x8 Brass bushes

2.6525511.02 Vite TCCE M6x60 (x 4)
Socked head cap screw M6x60

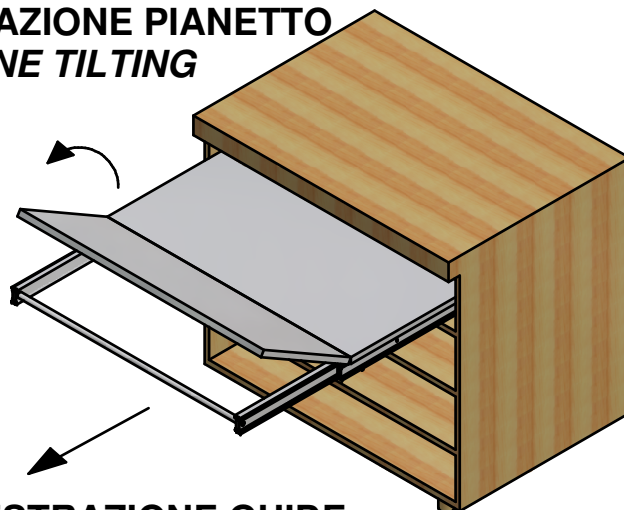
2.5512481.02 Chiave esa. da 5 - n° 5 Socked wrench (x 1)

SEQUENZA DI FUNZIONAMENTO FUNCTIONING SEQUENCE

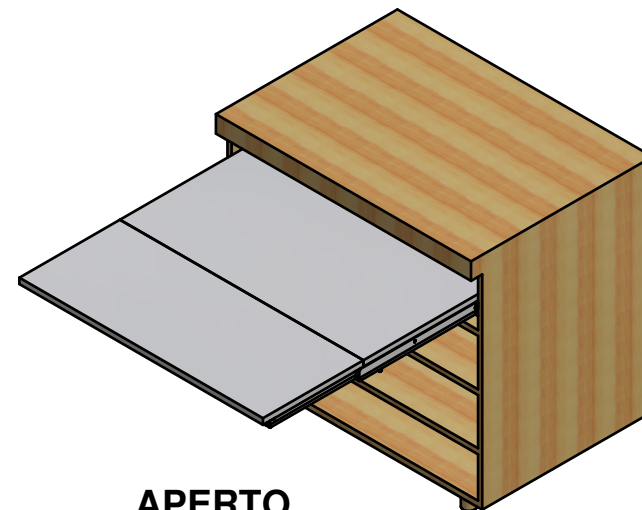


**CHIUSO
CLOSED**

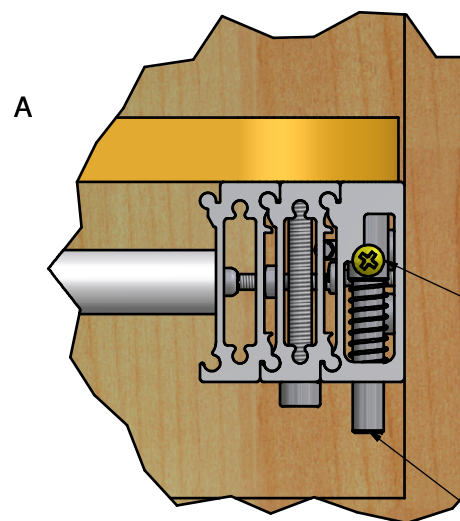
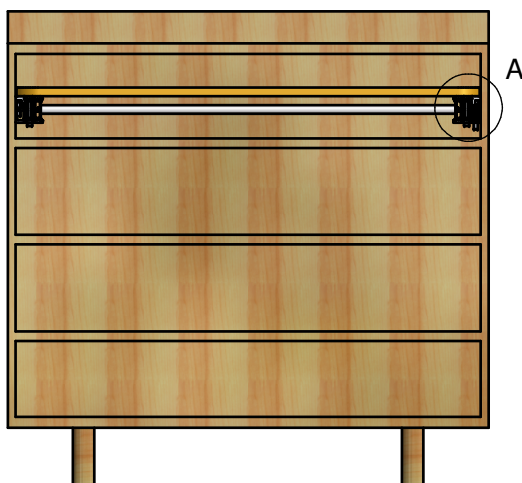
**2 ROTAZIONE PIANETTO
PLANE TILTING**



**1 ESTRAZIONE GUIDE
SLIDES OPENING**



**APERTO
OPENED**



**VITE PER ABBASSARE IL PERNO DI BLOCCO
SCREW FOR LOWERING THE BLOCKING PIN**

**PERNO DI BLOCCO. PER DISINSERIRLO,
SPINGERE VERSO IL BASSO LA VITE E POI
VERSO SINISTRA
BLOCKING PIN. TO UNLOCK, PUSH DOWN
THE SCREW AND TURN IT TO THE LEFT**