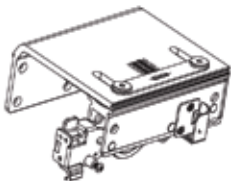
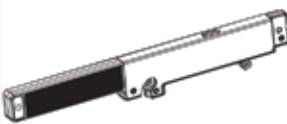
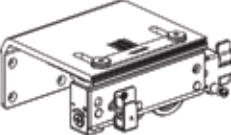
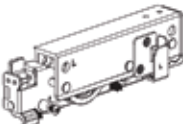
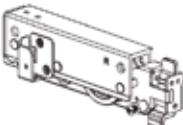
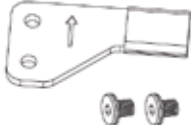
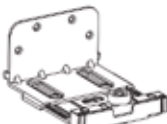


# INSTRUCCIONES DE MONTAJE ASSEMBLY INSTRUCTIONS

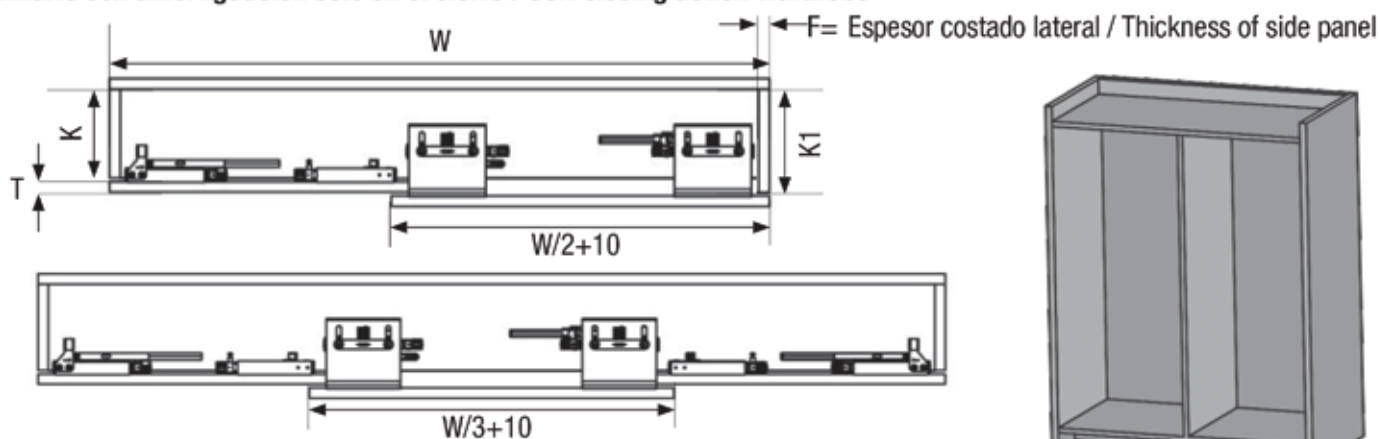
## Volare V80 Adapta

SISTEMA PUERTAS CORREDERAS COLGANTES  
SUPERPUESTAS DE MADERA DE HASTA 80 KG DE PESO  
SLIDING OVERLAPPED HANGING SYSTEM  
FOR DOORS UP TO 80 KG WEIGHT

| COMPONENTES<br>COMPONENTS                                                            |                                                                                     | 2<br>puertas<br>doors | 3<br>puertas<br>doors | COMPONENTES<br>COMPONENTS                                              |                                                                                       | 2<br>puertas<br>doors | 3<br>puertas<br>doors |
|--------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-----------------------|-----------------------|------------------------------------------------------------------------|---------------------------------------------------------------------------------------|-----------------------|-----------------------|
| Rodadura superior<br>izquierda para puerta<br>exterior<br>Left roller for outer door |    | 1                     | 1                     | Freno amortiguador<br>superior<br>Upper damper                         |    | 2                     | 3                     |
| Rodadura superior<br>derecha para puerta<br>exterior<br>Right roller for outer door  |    | 1                     | 1                     | Activador para<br>amortiguador superior<br>Stopper<br>for upper damper |    | 2                     | 3                     |
| Rodadura superior<br>izquierda para puerta<br>interior<br>Left roller for inner door |   | 1                     | 2                     | Amortiguador inferior<br>Down damper                                   |   | 2                     | 3                     |
| Rodadura superior<br>derecha para puerta<br>interior<br>Right roller for inner door  |  | 1                     | 2                     | Freno<br>Stopper                                                       |  | 1                     | 2                     |
| Rodadura inferior para<br>puerta exterior<br>Down roller for outer door              |  | 2                     | 2                     | Tornillo 4x16<br>4x16 screw                                            |  | 40                    | 60                    |
| Rodadura inferior para<br>puerta interior<br>Down roller for inner door              |  | 2                     | 4                     | Plantilla posición<br>taladros<br>Position template                    |  | 1                     | 1                     |

### 1. ESPECIFICACIONES DEL DISEÑO DEL ARMARIO / CABINET STRUCTURE AND DIMENSIONS

Armario con amortiguación sólo en el cierre / Soft closing action wardrobe

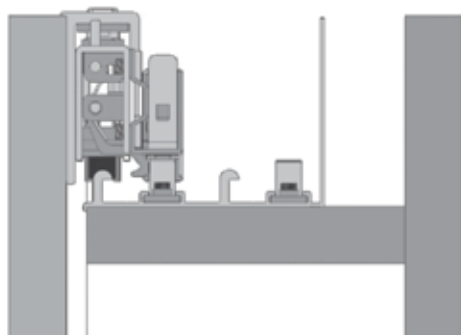


$K1 = K + T + 8$  (T=espesor de la puerta / door thickness)

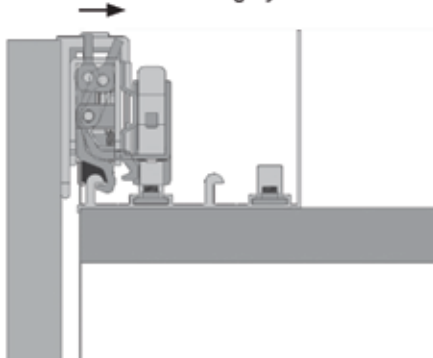
Para espesores de puerta de entre 16 y 46 mm / Door thickness from 16 to 46 mm

## 8. INSTALACIÓN DE PUERTAS INTERIOR Y EXTERIOR (PRIMERO PUERTA INTERIOR) INSTALLATION OF INNER AND OUTER DOOR (INNER DOOR FIRST)

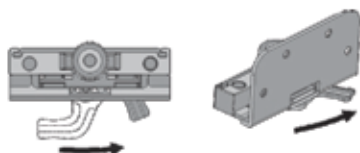
Cuelgue la rueda superior sobre el carril  
Hang the upper roller



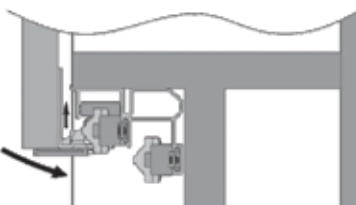
Fije el sistema antidescarrilamiento  
Lock the antiderailling system



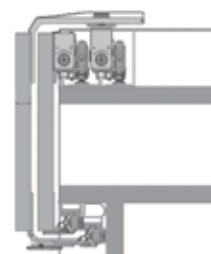
Instale el carro inferior y gire la palanca en el sentido contrario a las agujas del reloj para subir la rueda  
Install the lower roller and rotate the lever counter-clockwise to raise the wheel



Install the lower roller and contrarotate the lever raising the wheel



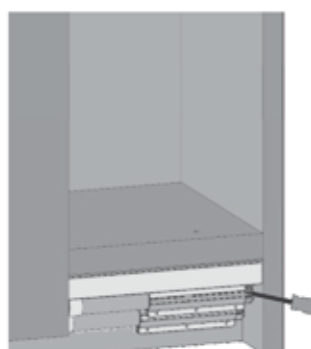
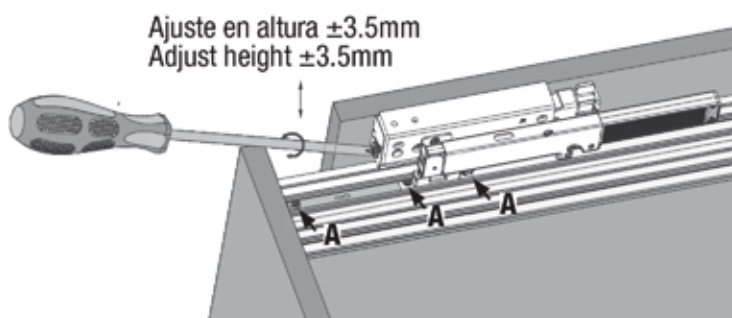
Repita la operación con la puerta exterior  
Follow the same procedure for outer door



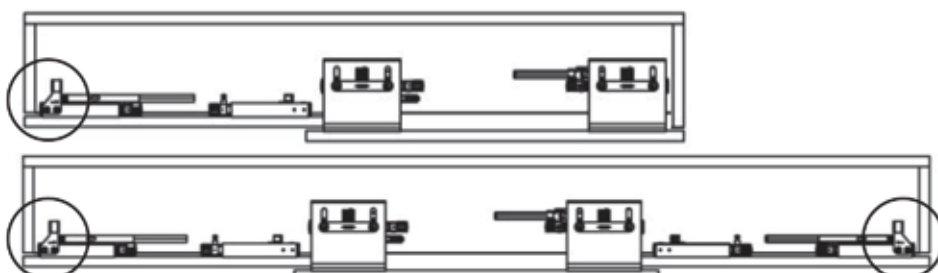
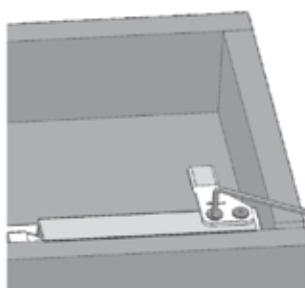
## 9. AJUSTE DE ALTURA DE PUERTAS DOORS HEIGHT ADJUSTMENT

9.1 Cierre la puerta y apriete los tornillos A de fijación de los activadores  
Push the door to the end, fix the stoppers A when finishing the soft-closing path

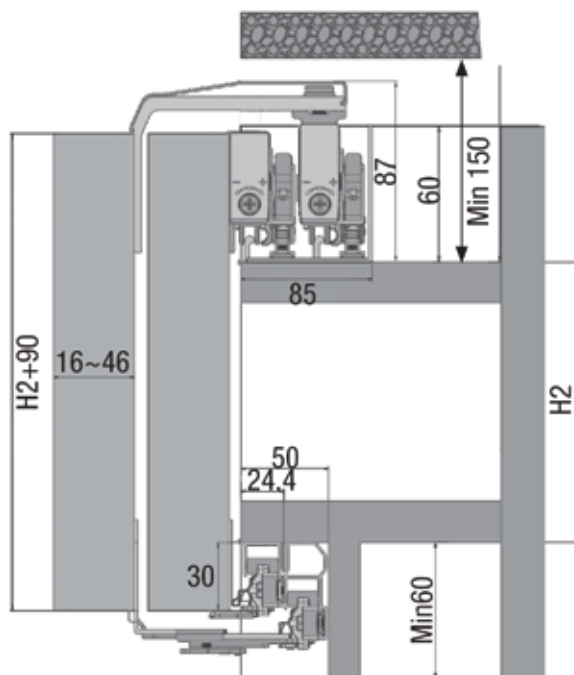
9.2 Apriete el amortiguador inferior  
Fix the down damper



9.3 Coloque un freno tope (2 puertas) o dos frenos tope (3 puertas) en el carro interior (costado/lateral de la puerta)  
Install one stopper (2 doors) or two stoppers (3 doors) into the inner top wheel as shown in the picture

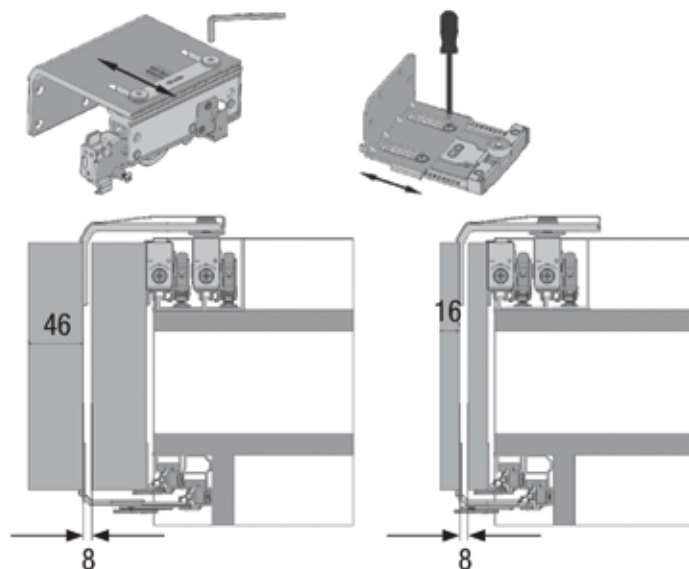


## 2. DIMENSIONES E INSTALACIÓN INSTALLATION DIMENSION



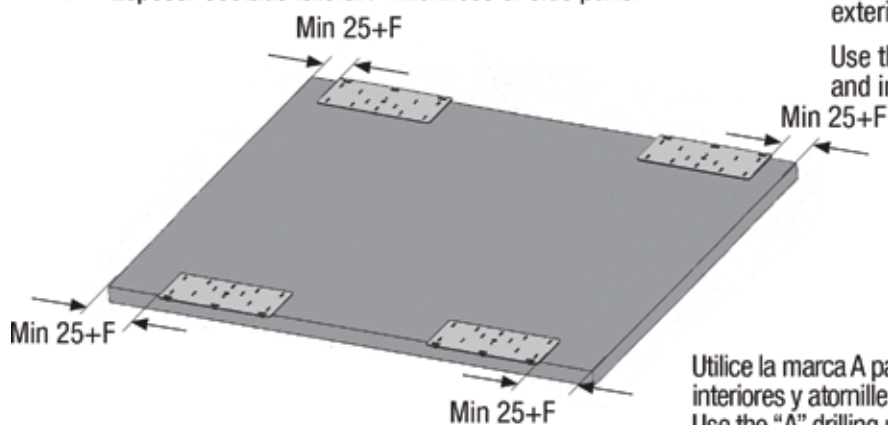
## 3. AJUSTE ESPESOR DE PUERTA DOOR WIDTH ADJUSTMENTS

Ajuste la anchura de los brazos superior e inferior a la medida deseada (espacio entre puertas 8 mm)  
Adjust upper and lower rollers as shown in the picture (space between doors 8 mm)



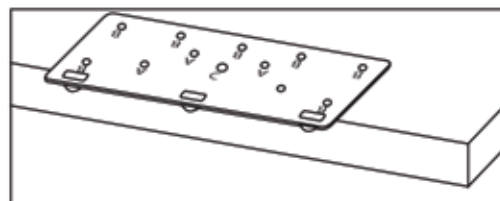
## 4. PREPARACIÓN DE LAS PUERTAS - USO DE LA PLANTILLA POSICIONAMIENTO TALADROS DOOR PREPARATION - DRILLING TEMPLATE

F = Espesor costado lateral / Thickness of side panel



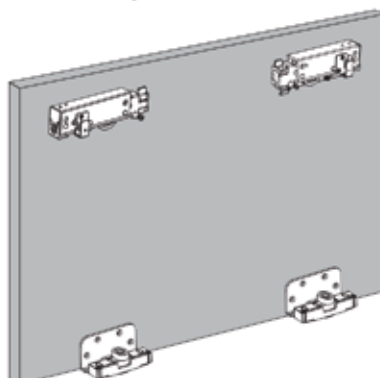
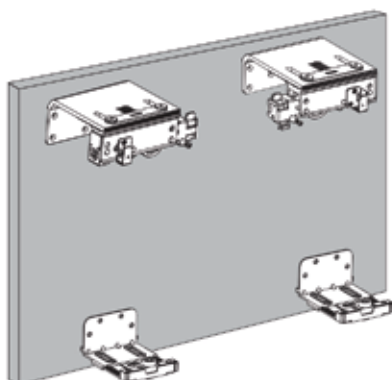
Utilice la marca B para los taladros de la ruedas superiores exteriores e interiores y atornille las ruedas  
Use the "B" drilling mark for top rollers, then screw outer and inner rollers

Use the "B" drilling mark for top rollers, then screw outer and inner rollers



Utilice la marca A para los taladros de la ruedas inferiores exteriores e interiores y atornille las ruedas  
Use the "A" drilling mark for bottom rollers, then screw outer and inner rollers

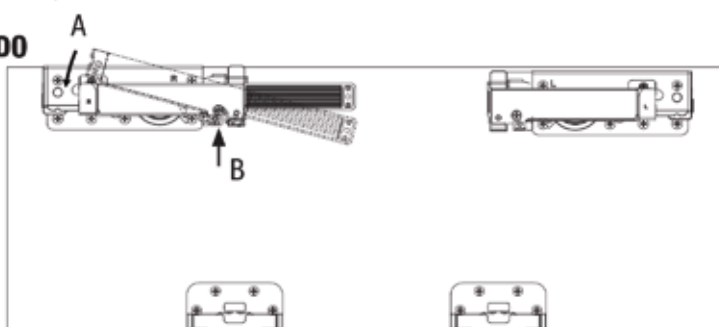
Use the "A" drilling mark for bottom rollers, then screw outer and inner rollers



## 5.1 INSTALACIÓN DEL SISTEMA DE CIERRE AMORTIGUADO SOFT CLOSING INSTALLATION

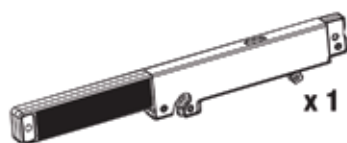
A. Coloque el amortiguador superior y gírelo como indica el dibujo Clip the damper as shown in the picture

B. Apriete el tornillo / Tighten the screw

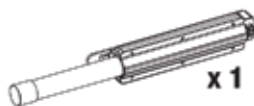


## 5.2 INSTALACIÓN OPCIONAL DE APERTURA AMORTIGUADA / OPTIONAL SOFT OPENING SET

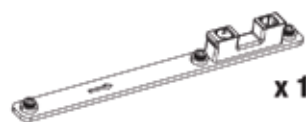
**COD. V80A00K1F KIT 1 CONJUNTO FRENO AMORTIGUADOR V80 ADAPTA / 1 DAMPER SET**



Freno amortiguador superior  
Upper damper

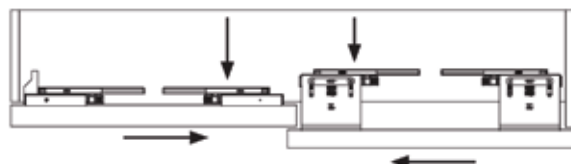


Amortiguador inferior  
Down damper



Activador para amortiguador superior  
Stopper for upper damper

Este kit OPCIONAL permite también la apertura amortiguada de las puertas del armario, es necesario utilizar un kit por puerta  
This OPTIONAL set allows as well the soft opening action in the wardrobe (1 set needed by door)



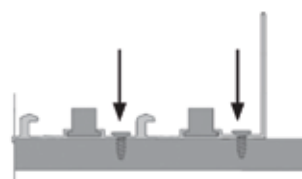
## 6. COLOCACIÓN CARRIL Y FRENOS SUPERIORES UPPER RAIL AND ACTIVATORS INSTALLATION

Inserte los activadores en los carriles y atornille el carril superior  
Insert the activators into the tracks, then fix the top traks



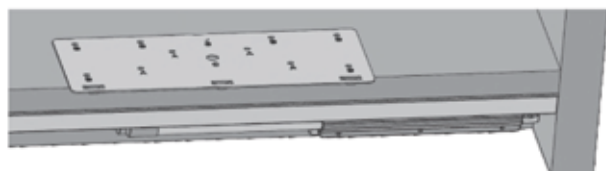
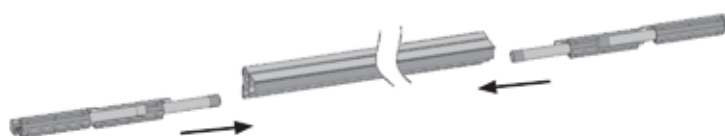
A = Cierre amortiguado / Soft closing

B\* = Apertura amortiguada opcional / Optional soft opening



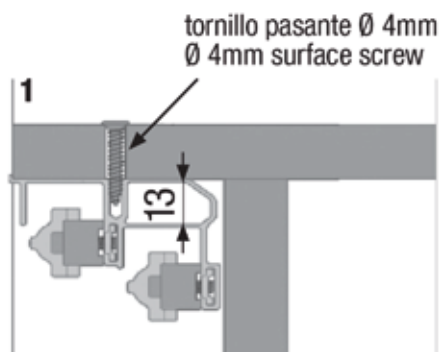
## 7. INSTALACIÓN DE LOS FRENOS Y CARRIL INFERIOR LOWER DAMPERS AND TRACK INSTALLATION

Inserte los frenos inferiores para cierre y apertura (opcional) amortiguados en el carril inferior  
Install soft closing and soft opening (optional) down dampers into the bottom track



**Alternativa 1** - Utilice la marca "C" de la plantilla para taladrar un orificio de 5mm Ø en la base del armario. Fije la guía inferior con un tornillo pasante en superficie de Ø 4mm y la longitud adecuada en función del espesor de la base del armario como muestra el dibujo

**Option 1** - Pre-drill 5 mm hole on template mark "C". Fix the bottom track with a Ø 4mm surface screw as shown in the picture.



tornillo pasante Ø 4mm  
Ø 4mm surface screw

**Alternativa 2** - Tornillo de fijación en la parte inferior  
**Option 2** - Bottom screw

